



2018 CATALOGUE

Hard Yakka
A HISTORY OF HARD

Hard Yakka

A HISTORY OF HARD

Legendary status.

It's earned through tough slog, and true grit.

You can't buy it, or fake it.

Here's to the 'all or nothings'.

Here's to the ones that do it once and do it well.

The straight shooters, the spade is a spade-ers,
authentic to the core.

Those with pride in their work and pride
in their achievement.

Here's to the heroes – the strong, the tough,
the physical.

Here's to those that get out what they put in.

Those that judge others by how hard they've
worked and how well they did it.

Here's to the real workers. The sparkie,
the chippie, the plumber, the landscaper,
the labourer, the firie, the wirie, the cop,
and the soldier – all everyday legends.

The real movers and shakers who make it happen.

We're for you.

The new breed of Aussie legends.

Those that like their work, look good,
and look the part.

We're the authentic Aussie workwear
for the authentic Aussie worker.

We're Hard Yakka.

We're for Aussie legends.

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**WE BELIEVE IN THE
AUSTRALIAN LEGEND.**

**WE BELIEVE THERE'S
A HERO IN ALL OF US.**

**WE BELIEVE TOUGHNESS
IS IN ALL OF OUR DNA.**

**WE BELIEVE IN REAL
WORKERS.**

**THEY WANT TO WORK
HARD AND LOOK GOOD,
WITHOUT LOOKING**

**LIKE THEY'VE
WORKED TOO HARD
TO GET THERE.**

**WE BELIEVE IN BEING
PROUD OF A JOB**

**WELL DONE.
NO SHORT-CUTS.
DOING IT TOUGH,
AND DOING IT RIGHT.
WE BELIEVE IN WORKING
HARD, PLAYING HARD,
AND LAUGHING LOUD.
WE BELIEVE IN
DELIVERING FUNCTIONAL
AND FASHIONABLE
WORKWEAR WITHOUT
COMPROMISE.
WE BELIEVE WE'RE
AUSTRALIAN
FOR WORKWEAR.
HARD YAKKA**

A HISTORY OF HARD

HARD IS IN OUR DNA SINCE 1930.

Born during the Great Depression, we know the meaning of hard.



1960's -

The Hard Yakka brand had become a name synonymous with quality, toughness and durability. Hard work and a constant desire to improve and evolve the product quickly translated into an increase in demand and the need for a new manufacturing plant at Broadmeadows. Built on six acres of land the plant became the new headquarters of Yakka Pty Ltd.



1930's -

In 1930 David K. Laidlaw founded a small clothing company in his parents' house in Brunswick Victoria, with high hopes for its success. After consulting with Jim Cushen, an independent advertising agent, he named the company Yakka, a word derived from the Aboriginal word for work. It's a word that David took to heart and before long Hard Yakka was born.

With the focus firmly on producing workwear that excelled and led the way in every area, it wasn't long before a new plant in Sunbury was added to the manufacturing list. Originally an old army hall, it was converted to manufacture Nicks (children's shorts with a bib top) and boxer shorts.



1970's -

Already an integral part of the fabric of Australia, Hard Yakka cemented its position as an Aussie icon with the launch of the famous "Railway" commercial featuring the Hard Yakka chant written by Mike Brady.

2000 -

Since 2000, Hard Yakka has continued to grow and innovate in the workwear category. Hard Yakka has introduced several lines including Hard Yakka Koolgear and Hard Yakka Legends.



1990's -

A desire to match its workwear with equally impressive footwear saw the company introduce a range of Hard Yakka safety and non-safety footwear. The footwear kicked big goals.



1980's -

The company had expanded its operations over the Tasman and introduced the iconic Aussie brand to the New Zealand market.

By the mid 1980s it had also introduced the famous "Haulpac" commercial, an advertisement that was to become as iconic as the company itself.



More recently, Hard Yakka has also introduced two more innovative lines. The first, Hard Yakka Xtreme, is designed to provide maximum safety and comfort for those who work in extreme conditions and features many technological advances. The second, Hard Yakka for Women, is a unique range of clothes with a feminine style and flattering fit that has been designed to multitask.

From its humble beginnings in the back of a house in Brunswick, to the most recognised workwear brand in the country and one of the largest clothing suppliers in the Southern Hemisphere, the Hard Yakka story continues.

Source: <http://www.hardyakka.com.au/our-story>

2018 -

And now for the next chapter of our history. Chapter 2018.

Where some real characters become the heroes.

The tradies who buy our clothes.

These are seriously tough customers. From the hardest country on Earth. More forged than born.

They don't take any crap and we wouldn't dare offer them anything but the best.

A history of hard.
The story continues.

ICONS GUIDE



ANTIMICROBIAL

Minimise bacteria and odours with Hard Yakka's range of garments treated with antimicrobial finish. You'll end the day as fresh as you started.



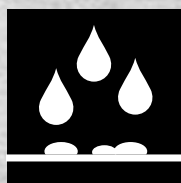
EASY CARE

Washing and ironing are a breeze for garments featuring the Easy Care icon. You'll look smarter for longer with minimal effort when you choose Easy Care.



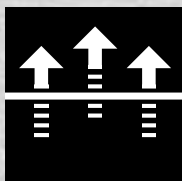
ARTICULATED FIT

Designed with a full range of movement in mind, the Hard Yakka articulated fit features strategically placed darting and engineered seams for the ultimate in comfort.



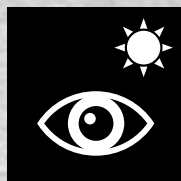
DURABLE WATER REPELLENT

Durable water repellent finish sheds water from the garments surface.



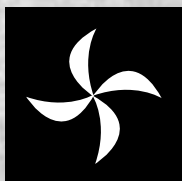
BREATHABLE

Hard Yakka products that feature fabrics with naturally breathable properties, to keep you cool and comfortable all day.



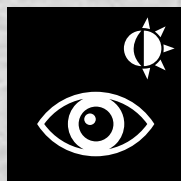
HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



COOL FLOW

Engineered ventilation placed in high heat zones to allow air to flow through to the body, improving breathability and keeping the wearer cool and comfortable.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



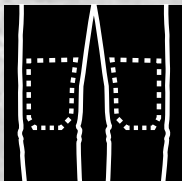
CORDURA

Cordura reinforcement offers the ultimate in toughness, standing up to abrasion, tears and scuffs with ease.



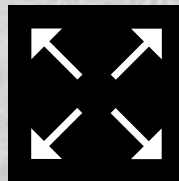
HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



KNEE PAD POCKETS

In built provision for knee pads to be inserted into the pants and held in place.



STRETCH

Features stretch for the ultimate in comfort by allowing for a full range of movement, no matter what the task at hand is.



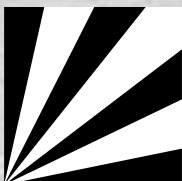
MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



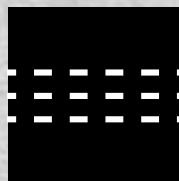
SUPERCREESE

We know it's important to look good no matter what the day throws at you. Hard Yakka garments treated with Supercreeze will ensure you look as polished and sharp at the end of the day as you did at the start of the day.



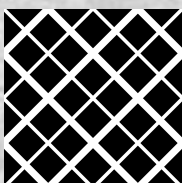
REFLECTEC

Reflective tape used on Hi-Visibility night garments.



TRIPLE STITCHING

Triple stitching assists with the reinforcement of the garment in stress points to make it extra tough and durable.



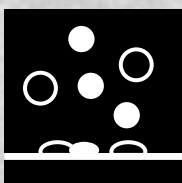
RIPSTOP

Ripstop fabrics have been woven to be highly tear and rip resistant.



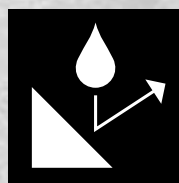
EXCELLENT UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:1996 Sun Protection Clothing Classification.



STAIN REPELLENT

Bionic finish is a stain repellent that keeps your garments looking good for longer.



WATERPROOF

Garments constructed with waterproof fabrics and have been seam sealed to prevent water penetrating the inside of the garment.

INDUSTRY GUIDE



WHITE

- Painters ■ Plasterers
- Hospitals

Most painters wear white because it doesn't contrast or highlight white paint drops. White workwear is also easy to bleach and remove paint from. Key Items: Y02500 Foundations Drill Cargo Pant, Y05500 Foundations Drill Cargo Short, Y07500 Foundations Cotton Drill Shirt Long Sleeve, Y01555 Foundations Tradesman Cotton Drill Action Back Overall



KHAKI

- Carpenters ■ Landscapers
- Construction

Khaki coloured workwear is generally worn by those who work with wood or earth as dirt and wood shavings are well disguised. Key Items: Y02501 Foundations Drill Pant, Y01010 Foundations Bib & Brace Cotton Drill Overall, Y07393 Legends Ripstop Short Sleeve Shirt



BLACK

- All Trades

Black workwear hides grease and generally most dirt, allowing the wearer to maintain a professional appearance, no matter what the task at hand involves. Key Items: Y02202 Legends Pant, Y11306 Foundations Pique Short Sleeve Polo



NAVY

- Plumbers ■ Electricians
- Mechanics

Navy workwear hides dirt, grease and grime, allowing the wearer to maintain a professional appearance even in the dirtiest of working conditions. Key Items: Y07510 Foundations Cotton Drill Short Sleeve Shirt, Y11363 Foundations Crew Neck Short Sleeve T-Shirt, Y05038 Legends 3D Stretch Short



LIGHT BLUE

- Mechanics

Mechanics need to ensure that their workwear is comfortable and lightweight yet protective. Buttons and studs should be covered to ensure they do not catch or scratch car or motorcycle paint work. Key Item: Y00015 Foundations Poly Cotton Coverall Light Blue



GREEN

- Agriculture ■ Councils

Green is a natural colour traditionally associated with those who work outdoors in agriculture. Councils also use this colour to distinguish their workforce. Key Item: Y01555 Foundations Tradesman Cotton Drill Action Back Overall Green

HARD YAKKA APPROVED

**VERY
HIGH**

**TEAR
STRENGTH**

**VERY
HIGH**

**FLAT ABRASION
STRENGTH**

**VERY
HIGH**

**SEAM
STRENGTH**

**VERY
HIGH**

**COLOURFASTNESS
TO WASHING**

QUALITY ALWAYS HAS BEEN AND ALWAYS WILL BE PARAMOUNT FOR HARD YAKKA.

Only the best is good enough to bear the Hard Yakka brand label. To ensure all Hard Yakka garments deliver quality, toughness, durability, comfort and functionality that will stand the test of time, they're subjected to a wide range of rigorous tests. These tests include abrasion and tensile strength tests, wash tests, perspiration, seam and pilling tests, and colour tests.

Rigorous testing is only one of the reasons why nothing's tougher than Hard Yakka. Our ongoing commitment to innovative product development continues to keep Hard Yakka at the forefront of workwear fabric technology and design, delivering market leading workwear solutions.

The Hard Yakka product development team constantly search the globe for new ways to make workwear even more comfortable, safe and functional. The result is regular upgrades to existing workwear and a constant stream of new breakthrough designs.

At Hard Yakka, the hard yakka never stops.

HI-VISIBILITY STANDARDS



HI-VISIBILITY DAY

Y11360 - Foundations Hi-Visibility
Two Tone Cotton Long Sleeve Polo



HI-VISIBILITY NIGHT

Y07745 - Koolgear Ventilated
Long Sleeve Shirt with Tape



HI-VISIBILITY DAY/NIGHT

Y07740 - Koolgear Hi-Visibility
Long Sleeve Shirt with Tape

HARD YAKKA HI-VISIBILITY WORKWEAR MEETS RELEVANT AUSTRALIAN AND NEW ZEALAND STANDARDS, AS/NZS 4602.1 FOR HIGH-VISIBILITY SAFETY GARMENTS.

IMPORTANT LIMITATIONS OF USE

Under no circumstances should Class Day (D) garments be worn for visibility purposes at night. Any markings, attachments, screen prints or other alterations, accessories or coverings not incorporated into the original product may not only void the garment's compliance with the appropriate standard, they may also put the user at risk by reducing the high-visibility performance of the garment.

The high-visibility properties offered by Hard Yakka Hi-Visibility garments may be lessened due to normal wear over time or if the fabric is stretched. Hard Yakka Hi-Visibility garments using natural fibres have been tested and comply to Australian Standards AS/NZS 4602.1 High-Visibility Safety Garments in dry conditions. Wet conditions may alter the compliance of these fabrics to the standard and appropriate care should be taken.

According to the Australian Standard, materials classified as high-visibility for daytime use must be manufactured from a durable fabric of woven or knitted cotton or equivalent man-made fibre that contains a fluorescent pigment or other high-visibility dye, or to which a fluorescent plastic coating has been applied.

These materials are subjected to the following tests and must meet or exceed specified minimum requirements for:

- Daylight colour and luminance factor
- Colourfastness to light
- Colourfastness to washing
- Colourfastness to perspiration
- Colour retention testing

In some cases, for safety reasons, a garment must be made from a natural fibre incapable of retaining a fluorescent colour. In these instances, the material is tested for luminance for non-fluorescent materials. Alternatively, man-made fibres are generally capable of retaining a fluorescent colour and are therefore tested for luminance for fluorescent materials. The fabrics used in the manufacture of Hard Yakka Hi-Visibility workwear are tested and must meet or exceed specified minimum requirements for:

- Chromaticity
- Luminance for fluorescent materials
- Luminance for non-fluorescent materials



'FADE SHADE' INNOVATION

The Hard Yakka Fade Shade Label helps you identify any change in garment colour. It is a discreet, silicone label that serves as an indicator to show the point at which hi-visibility shades become non-compliant. This label retains its colour through wash and wear, even when the fabric on the garment fades. Positioned on the front of the garment, this innovation makes it easy for Health and Safety officers and employees to assess when Hi-Visibility apparel may no longer be compliant. The Hard Yakka Fade Shade label is a fully patented Workwear Group innovation and is designed to show its compliance to High Visibility: AS/NZS 4602.1, Non-fluorescent Class, Day.

UPF RATINGS



HARD YAKKA KNOWS A THING OR TWO ABOUT AUSTRALIA'S UNIQUE WORK CONDITIONS. THAT'S WHY MOST HARD YAKKA WORKWEAR IS RATED UPF 50+ FOR EXCELLENT PROTECTION AGAINST THE HARSH AUSTRALIAN SUN.

In fact, as you can see from the table below, when it comes to protection from harmful UV rays, Hard Yakka is a tough act to follow. All Hard Yakka workwear has been tested by independent, accredited laboratories and rated according to Australian/New Zealand Standard AS/NZS 4399:1996 Sun Protection Clothing Classification.

There are many important factors that should be considered when selecting your Hard Yakka workwear. The UPF rating is for the fabric only, and does not take into account the design of the garment.

For outdoor workers, Hard Yakka recommends garments that cover the maximum area of the body. For example, Hard Yakka workwear with full arm and leg coverage should be selected. To ensure complete protection, a hat and sunscreen should also be worn.

Finally, the UPF protection offered by the garment may be lessened if the fabric is stretched, wet, in close contact with the skin, or worn out due to wear and tear over time.

UPF RATING	RATING UVR PROTECTION CATEGORY
15, 20	GOOD PROTECTION
25, 30, 35	VERY GOOD PROTECTION
40–50, 50+	EXCELLENT PROTECTION

PANTS



STRETCH RIPSTOP

Our Stretch Ripstop is tough and durable.

Hard Yakka Ripstop fabrics use a special reinforcing technique that makes them resistant to tearing and ripping. During weaving, reinforcement threads are interwoven at regular intervals in a crosshatch pattern.

Ripstop offers increased strength along with a lightweight and stretch fabric.

Available in a range of styles and colours and multiple leg lengths including cargo pants, shorts and short shorts.



Y02255 3056 STRETCH RIPSTOP CARGO PANT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV), Black (BLA)

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Slim and articulated fit, tapered from knee to hem
- Seasonal colour highlights on internal waistband and hem binding
- Multiple pockets for all storage needs

NEW



Y02340 3056 STRETCH RIPSTOP CARGO PANT WITH CUFF

SIZE 72R-102R

COLOUR Desert (DST), Navy (NAV), Black (BLA)

- 240gsm, 60% cotton/38% polyester/2% elastane ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button & rivets
- Slim & articulated fit, tapered from knee to hem
- Seasonal colour highlights on internal waistband
- Elastic cuff on hem
- Multiple storage pockets



Y02560 FOUNDATIONS ELASTIC WAIST DRILL PANT

SIZE S-5XL

COLOUR Navy (NAV)

- 190gsm, pre-shrunk 100% cotton drill
- Contrast red internal stitching
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit
- Multiple pockets for all storage needs
- Elastic waistband with internal draw cord



Y02275 KOOLGEAR VENTILATED PANT

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements
- Ventilation in three high heat zones – back yoke, back knee and crotch
- Relaxed fit with articulation through the knee



Y02300 KOOLGEAR VENTILATED CARGO PANT

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Khaki (KHA), Charcoal (CHA), Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements including cargo pockets
- Ventilation in three high heat zones – back yoke, back knee and crotch
- Relaxed fit with articulation through the knee



PANTS



Y02594 FOUNDATIONS PERMANENT PRESS PLAIN FRONT PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-107R, 74L-94L, 87S-132S

COLOUR Putty (PUT), Olive (OLI) Gunmetal (GMT), Navy (NAV), Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercrase finishes repel oil, water and stains
- Invisible expandable waistband
- Plain front
- Jetted back hip pockets
- Side pockets and fob pocket
- Nylon zip fly & plastic button closure



Y02592 FOUNDATIONS PERMANENT PRESS PLEAT FRONT PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-107R, 74L-94L, 87S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercrase finishes repel oil, water and stains
- Double pleated front
- Jetted back hip pockets with button closure
- Two side pockets & fob pocket
- Nylon zip fly and plastic button closure



Y02590 FOUNDATIONS PERMANENT PRESS CARGO PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercrase finishes repel oil, water and stains
- Cargo & mobile phone bellow pockets
- Waistband with five wide belt loops
- Hip pockets with flaps
- Nylon zip fly & plastic button closure



Y08887 WOMEN'S PERMANENT PRESS PANT WITH BIONIC & SUPERCREASE FINISH

SIZE 8-28

COLOUR Midnight (MDN)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic and Supercrase finishes repel oil, water and stains
- Plain front with invisible expandable waistband
- Side pockets and fob pocket
- Nylon zip fly & plastic button front



CORDURA



ORIGINAL LEGENDS
FIT AND DESIGN

Y02906 LEGENDS EXTRA LIGHT CARGO PANT

SIZE 72R–112R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Navy (NAV)

- 260gsm, 100% cotton duck weave, lightly washed pre-shrunk canvas
- Multiple storage pockets with provisions for mobile phone
- Ruler pocket containing extra tool & pencil partition, plus concealed gadget pocket on waistband
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Nylon zip fly & plastic button closure
- All stress points bar-tacked & reinforced internal pocket bags

NEW



Y02880 3056 STRETCH CANVAS CARGO PANT

SIZE 77R–112R, 87S–132S

COLOUR Khaki (KHA), Desert (DST), Navy (NAV), Black (BLA)

- 260gsm, 60% cotton/38% polyester/2% elastane
- Stretch canvas for comfort and freedom of movement
- Reinforced internal pocket bags
- Durable, tough metal zipper & tack button
- Slim and articulated fit, tapered from knee to hem
- Reinforced double layer knee
- Multiple pockets for all storage needs



Y02530 DRILL PANT

SIZE 72R–112R, 87S–132S, 79L–94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Pleat Front
- Slanted front pockets
- Twin back hip pockets
- Fob pocket RHS
- Darted back waist for comfort fit
- Phone pocket on RHS with touch tape closure



Y02570 CARGO DRILL PANT

SIZE 72R–112R, 87S–132S, 79L–94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS

PANTS



Y02501 FOUNDATIONS DRILL PANT

SIZE 72R–122R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with pleat front
- Multiple pockets for all storage needs



Y02500 FOUNDATIONS DRILL CARGO PANT

SIZE 67R–122R, 74L–94L, 87S–132S

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with pleat front
- Multiple pockets for all storage needs including bellowed cargo pocket
- Nylon zip fly & plastic button closure



Y08810 WOMEN'S FOUNDATIONS DRILL PANT

SIZE 8–22

COLOUR Navy (NAV)

- 310gsm, preshrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed women's fit
- Multiple pockets for all storage needs



Y08850 WOMEN'S FOUNDATIONS DRILL CARGO PANT

SIZE Navy 8–22; Black 6–22

COLOUR Navy (NAV), Black (BLA)

- 310gsm, preshrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed women's fit
- Multiple pockets for all storage needs



- UPF RATING EXCELLENT 50+
- TRIPLE STITCHING
- ARTICULATED FIT
- KNEE PAD POCKETS
- CORDURA

Y02202 LEGENDS CARGO PANT

SIZE 77R–112R (77R–132 KHC), 74L–94L (L: KHA, NAVY, GRN, BLA only), 87S–132S

COLOUR Khaki (KHA), Khaki/Charcoal (KHC), Charcoal/Charcoal (CAC), Green (GRN), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort & freedom of movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Triple stitched for added strength
- Multiple storage pockets



- UPF RATING EXCELLENT 50+
- TRIPLE STITCHING
- ARTICULATED FIT
- KNEE PAD POCKETS
- CORDURA

Y02210 LEGENDS XTREME CARGO PANT

SIZE 77R–112R, 74L–94L (L: NAB, KHB only), 87S–117S

COLOUR Khaki/Black (KHB), Charcoal/Black (CHB), Navy/Black (NAB)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort & freedom of movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Swing away pockets multiply storage for easy access to tools
- Triple stitched for added strength



- UPF RATING EXCELLENT 50+
- TRIPLE STITCHING
- ARTICULATED FIT
- KNEE PAD POCKETS
- CORDURA

Y08079 WOMEN'S LEGENDS CARGO PANT

SIZE 8–20

COLOUR Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Articulated fit for comfort and movement
- Cordura reinforcement on key abrasion zones such as knees and pockets
- Super tough with reinforcement and triple stitching where you need it most – these pants will stand the test of time
- Multiple pockets have every storage requirement covered – never misplace your phone, ruler or pen again
- Triple stitched for added strength



- UPF RATING EXCELLENT 50+
- TRIPLE STITCHING
- ARTICULATED FIT
- KNEE PAD POCKETS
- CORDURA

Y03041 LEGENDS CARGO JEAN

SIZE 77R–112R, 87S–117S

COLOUR Blue/Charcoal (BUB)

- 440gsm, 100% cotton denim
- Super tough with triple stitching for reinforcement
- Heavy duty denim
- Reinforced knees include provision for knee pads



Y44610 FOUNDATIONS STRETCH DENIM JEAN

SIZE 72R–102R, 74L–89L, 87S–112S

COLOUR Navy (NAV)

- 425gsm, 98% cotton/2% elastomer denim
- Lightly washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points
- Metal zip fly & stud button closure



Y03042 WOMEN'S 14 1/2 OZ STRETCH DENIM JEAN

SIZE 8–22

COLOUR Navy (NAV)

- 425gsm, 98% cotton/2% elastomer denim
- Lightly washed
- Classic stretch women's fit
- Straight leg with five pocket styling
- All stress points bar-tacked & riveted for extra strength
- Heavy-duty metal zip & stud button closure



Y03514 FOUNDATIONS 14 1/2 OZ ENZYME WASHED RIGID DENIM JEAN

SIZE 77R–107R, 74L–94L, 87S–132S

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points for durability
- Metal zip fly & stud button



Y03513 FOUNDATIONS 14 1/2 OZ ENZYME WASHED DENIM JEAN WITH TAPE

SIZE 77R–107R, 74L–94L, 87S–132S

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed
- Straight leg cut with traditional 5 pocket jean styling
- Reinforced & riveted stress points for durability
- Metal zip fly & stud button
- 50mm reflective tape hoops



Y02540 DRILL PANT TAPED

SIZE 72R-112R, 87S-132S, 79L-94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Pleat Front
- Slanted front pockets
- Twin back hip pockets
- Fob pocket RHS
- Darted back waist for comfort fit
- Phone pocket on RHS with touch tape closure
- ReflecTec tape



Y02575 CARGO DRILL PANT TAPED

SIZE 72R-112R, 87S-132S, 79L-94L

COLOUR Navy (NAV)

- 280gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS
- ReflecTec tape



Y02615 FOUNDATIONS DRILL PANT WITH DOUBLE HOOP TAPE

SIZE 72R-112R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with front pleat
- Updated trims
- Multiple pockets for all storage needs
- ReflecTec 50mm reflective tape



Y02750 FOUNDATIONS DRILL CARGO PANT WITH TAPE

SIZE 72R-122R, 74L-94L, 87S-132S

COLOUR Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with plain front
- Updated trims
- Multiple pockets for all storage needs
- Nylon zip fly & plastic button closure
- ReflecTec 50mm reflective tape hoops



Y03875 FOUNDATIONS MOLESKIN 5 POCKET COTTON JEAN

SIZE 77R-102R, 74L-89L, 87S-122S

COLOUR Navy (NAV)

- 490gsm, 100% cotton weft sateen brushed fabric
- Straight leg cut with traditional 5 pocket jean styling
- Waistband with six belt loops
- Reinforced stress points
- Plastic zip fly & button closure



Y03876 FOUNDATIONS MOLESKIN PLAIN FRONT JEAN

SIZE 77R-102R, 74L-89L, 87S-122S

COLOUR Navy (NAV)

- 490gsm, 100% cotton weft sateen brushed fabric
- Waistband with seven belt loops & button closure
- Straight leg styling
- Two side pockets & two jetted hip back pockets
- Plastic zip fly & button closure





Y43434 MUSTANG REGULAR STRETCH JEAN

SIZE 77–107R, 87–142S

COLOUR Blue/Black (906)

- 375gsm, 70% cotton 28% polyester 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Classic regular fit



Y43246 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 87–142S

COLOUR Black (BLA)

- 430gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit



Y43247 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 87–122S

COLOUR Navy (NAV)

- 440gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit



Y43245 MUSTANG REGULAR STRETCH JEAN

SIZE 72–122R, 84–142S

COLOUR Stonewash (STW)

- 480-485gsm, 98% cotton 2% elastane, stonewashed pre-shrunk stretch denim
- Plain front 5 pocket basic design jean
- 6 belt loops
- Brass zip fly
- Loops, hip pockets and stress points bar-tacked, including fly
- Riveted front pockets and fob pocket
- Heavyweight poly/cotton pocketing
- Prewashed to reduce residual shrinkage associated with denim and to provide fabric comfort
- Classic regular fit

SHORTS



Hard Yakka STRETCH

Introducing our NEW edition stretch canvas range.

This range offers the optimal combination of strength with stretch. The stretch fabric enables freedom of movement whilst the mid weight canvas ensures toughness and durability.

Available in key shapes and colours across our pants and shorts range.



Y05115 3056 SHORT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV)

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Seasonal colour highlights on internal waistband and hem binding
- Herringbone trim on welt pockets
- 3056 branded trims and labelling
- Multiple pockets for all storage needs
- Upper thigh length



Y05100 3056 CARGO SHORT

SIZE 72R-102R

COLOUR Desert (DST), Military Green (MLG), Charcoal (CHA), Navy (NAV)

- 240gsm, 60% cotton/38% polyester/2% elastane blend ripstop
- Reinforced internal pocket bags
- Durable, tough metal zipper, tack button and rivets
- Seasonal colour highlights on internal waistband and hem binding
- Herringbone trim on welt pockets
- 3056 branded trims and labelling
- Multiple pockets for all storage needs
- Above the knee length



Y05545 FOUNDATIONS ELASTIC WAIST DRILL SHORT SIZE S-5XL

COLOUR Navy (NAV)

- 190gsm, pre-shrunk cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit with elastic waistband and internal draw cord
- Multiple pockets for all storage needs



Y05140 KOOLGEAR VENTILATED CARGO SHORT SIZE 72R-112R

COLOUR Khaki (KHA), Charcoal (CHA), Navy (NAV)

- 235gsm, 100% cotton dobby
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial treatment to fight odour causing bacteria
- Reinforced, mesh lined pocket bags for added comfort without added weight
- Multiple pockets for storage requirements
- Ventilation in high heat zones – back yoke and crotch
- Cool grey colour mesh

NEW



Y05190 3056 STRETCH SHORT

SIZE 77R-112R

COLOUR Desert (DST), Khaki (KHA), Navy (NAV), Black (BLA)

- 260gsm, 60% cotton/38% polyester/2% elastane
- Stretch canvas for comfort and freedom of movement
- Reinforced internal pocket bags
- Durable, tough metal zipper & tack button
- Upper thigh length
- Slim fit
- Multiple pockets for all storage needs



Y05594 FOUNDATIONS PERMANENT PRESS PLAIN FRONT SHORT WITH BIONIC & SUPERCREASE FINISH SIZE 77R-127R

COLOUR Midnight (MDN), Navy (NAV)

- 245gsm, 80% polyester/20% viscose fabric
- With Supercrease and Bionic finishes
- Invisible expandable waistband
- Jetted back hip pockets
- Side pockets and fob pocket
- Nylon zip fly & plastic button closure



Y05590 FOUNDATIONS PERMANENT PRESS CARGO SHORT WITH BIONIC & SUPERCREESE FINISH

SIZE 77R-112R, 117S-132S

COLOUR Midnight (MDN), Black (BLA)

- 245gsm, 80% polyester/20% viscose fabric
- Bionic Finish
- Cargo & mobile phone bellow pockets with flaps
- Hip pockets with flaps
- Nylon zip fly & plastic button closure



CORDURA



ORIGINAL LEGENDS
FIT AND DESIGN

Y05906 LEGENDS EXTRA LIGHT CARGO SHORT SIZE 77R-112R

COLOUR Khaki (KHA), Navy (NAV)

- 260gsm, 100% cotton duck weave & lightly washed pre-shrunk canvas
- Cargo pockets for mobile phone
- Ruler pocket with extra tool & pencil partition, plus concealed gadget pocket on waistband
- Reinforcements with Cordura patches
- Nylon zip fly & plastic button closure
- All stress points bar-tacked & heavyweight poly cotton pocketing



Y05620 CARGO DRILL SHORT

SIZE 67R-112R

COLOUR Navy (NAV)

- 290gsm, 100% cotton drill
- Slanted front pockets
- Darted back waist for comfort fit
- Twin back hip pockets
- Cargo pocket with box pleat and touch tape closure
- Utility, ruler pocket and pen pocket RHS



Y05501 FOUNDATIONS DRILL SHORT WITH SIDE TABS

Y05511 FOUNDATIONS DRILL SHORT WITH BELT LOOPS

SIZE 72R-127R

COLOUR Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit
- Multiple pockets for all storage needs including ruler pocket



Y05500 FOUNDATIONS DRILL CARGO SHORT

Y05500: SIZE 67R–112R (77R–112R WHI), **COLOUR** White (WHI)[^], Khaki (KHA), Green (GRN), Navy (NAV), Black (BLA)

Y08851 WOMEN'S FOUNDATIONS DRILL CARGO SHORT

Y08851: SIZE 8–22, **COLOUR** Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Red internal waistband binding and stitching
- Reinforced internal pocket bags with signature pocket bag print
- Relaxed fit
- Multiple pockets for all storage needs



CORDURA



Y05083 LEGENDS XTREME CARGO SHORT

SIZE 77R–112R

COLOUR Khaki/Black (KHB), Navy/Black (NAB)

- 340gsm, 100% cotton Panama weave with silicone wash
- Swing away pockets that function like a tool belt – without the belt
- Relaxed fit, above the knee length
- Multiple pockets for storage needs



TRIPLE
STITCHING

CORDURA



Y05066 LEGENDS CARGO SHORT

SIZE 77R–112R

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 340gsm, 100% cotton Panama weave with silicone wash
- Cordura reinforcement for extra toughness
- Relaxed fit, above the knee length
- Multiple pockets for storage needs



Y05681 FOUNDATIONS ENZYME WASHED DENIM SHORT

SIZE 77R–112R

COLOUR Navy (NAV)

- 490gsm, 100% cotton denim
- Enzyme washed traditional 5 pockets work jean styling
- Reinforced & riveted stress points
- Stud button closure

[^] UPF 50+ rating not applicable to White (WHI)

COVERALLS





Y00015 FOUNDATIONS POLY COTTON COVERALL

SIZE 77R-122R, 74L-94L (74L-99L NAV), 87S-132S

COLOUR Blue Medit (BME), Green (GRN), Navy (NAV)

- 220gsm, 65% polyester/35% cotton fabric
- Left chest pocket with pencil partition
- Nickel plated gripper studs
- Raglan sleeves & elasticised back waist
- Utility pocket
- Mobile phone pocket
- Reinforced pocket lining & two side pockets



Y00445 FOUNDATIONS HI-VISIBILITY TWO TONE POLY COTTON COVERALL

SIZE 77R-122R, 74L-94L, 87S-132S

COLOUR Orange/Navy (ONA)*, Yellow/Navy (YNA)

- 210gsm, 65% polyester/35% cotton fabric
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Utility pocket & elasticised back waist



Y00270 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL COVERALL

SIZE 77R-117R, 74L-94L, ONA 87S-132S, YNA 92S-132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Heavy-duty nickel plated studs
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Raglan sleeves & elasticised back waist
- Utility pocket



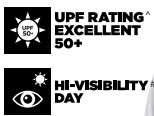
Y01555 FOUNDATIONS TRADESMAN COTTON DRILL ACTION BACK OVERALL

SIZE 72R-122R (67R NAV & WHI), 74L-94L, 87S-132S

COLOUR White (WHI)^, Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Elastic straps & elasticised back waist
- Left chest pocket with pencil partition
- Mobile phone pocket, double layered pocket lining & two side pockets
- Heavy-duty nickel plated studs

* Safety Orange only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day
^ UPF 50+ rating not applicable to White (WHI)



Y00030 FOUNDATIONS LIGHTWEIGHT COTTON DRILL COVERALL

SIZE 72R–122R, 74L–94L, 87S–132S

COLOUR White (WHI)[^], Safety Orange (SOR)[#], Khaki (KHA), Blue Medit (BME), Red (RED), Navy (NAV)

- 185gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Raglan sleeves & gusset
- Nylon studs & elasticised back waist
- Utility pocket
- Mobile phone pocket
- Reinforced pocket lining & two side pockets



Y00262 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL COVERALL WITH TAPE

SIZE 77R–117R, 74L–94L, 87S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape in H-configuration, suitable for light industrial wash
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining and two side pockets
- Utility pocket & elasticised back waist



Y00122 FOUNDATIONS HI-VISIBILITY COTTON DRILL COVERALL WITH TAPE

SIZE 82R–122R, 74L, 87S–132S

COLOUR Safety Orange (SOR)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape
- Left chest pocket with pencil & ruler partition
- Mobile phone pocket, reinforced pocket lining & two side pockets



Y01055 FOUNDATIONS TWO TONE COTTON DRILL ACTION BACK OVERALL WITH TAPE

SIZE 72R–117R, 74L–94L, 92S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- 50mm reflective tape suitable for light industrial wash
- Elastic straps & elasticised back waist
- Non-spill right chest pocket & left chest pocket with pencil partition
- Mobile phone pocket, reinforced pocket lining & two side pockets
- Heavy-duty nickel plated studs

[^] UPF 50+ rating not applicable to White (WHI)

[#] Safety Orange only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day



Y01526 FOUNDATIONS TWO TONE COTTON DRILL ACTION BACK OVERALL

SIZE 77R-117R, 74L-94L, 92S-132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil partition
- Elastic straps & elasticised back waist
- Heavy-duty nickel plated studs
- Ruler leg pocket
- Mobile phone pocket, reinforced pocket lining & two side pockets



Y01010 FOUNDATIONS COTTON DRILL BIB & BRACE OVERALL

SIZE 67R-122R, 74L-94L, 87S-132S

COLOUR Khaki (KHA), Navy (NAV), White (WHI)^

- 310gsm, pre-shrunk 100% cotton drill
- Chest pocket with pencil partition
- Adjustable straps with heavy duty nickel buckles
- Heavy-duty nickel plated studs
- Ruler leg pocket & two side pockets
- Mobile phone pocket, double layered pocket lining



Y00010 FOUNDATIONS COTTON DRILL COVERALL

SIZE 67R-122R, 74L-99L (74L-94L NAV), 87S-132S

COLOUR White (WHI)^, Safety Orange (SOR)^#, Khaki (KHA), Green (GRN), Navy (NAV)

- 310gsm, pre-shrunk 100% cotton drill
- Left chest pocket with pencil & ruler partition
- Heavy-duty nickel plated studs
- Raglan sleeves & elasticised back waist
- Utility pocket
- Mobile phone pocket, reinforced pocket lining & two side pockets

^ UPF 50+ rating not applicable to White (WHI)

Safety Orange only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day



SHIRTS





Y07590 FOUNDATIONS PERMANENT PRESS LONG SLEEVE SHIRT

SIZE S–6XL, XS available in PUT, BME, NAV

COLOUR Putty (PUT), Blue Medit (BME), Navy (NAV), Gunmetal (GMT), Midnight (MDN)

- 120gsm, 65% polyester/35% cotton fabric
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement
- Two button adjustable cuff & sleeve placket vent



Y07690 FOUNDATIONS PERMANENT PRESS LONG SLEEVE SHIRT WITH EPAULETTES

SIZE XS–6XL

COLOUR White (WHI)

- 120gsm, 65% polyester/35% cotton fabric
- Two piece collar
- Fused shoulder epaulettes
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y07591 FOUNDATIONS PERMANENT PRESS SHORT SLEEVE SHIRT

SIZE S–6XL, XS available in PUT, BME, NAV only

COLOUR Putty (PUT), Blue Medit (BME), Gunmetal (GMT), Midnight (MDN), Navy (NAV)

- 120gsm, 65% polyester/35% cotton fabric
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y07691 FOUNDATIONS PERMANENT PRESS SHORT SLEEVE SHIRT WITH EPAULETTES

SIZE XS–6XL

COLOUR White (WHI)

- 120gsm, 65% polyester/35% cotton fabric
- Two piece collar
- Fused shoulder epaulettes
- Full open front placket closure
- Two button down chest pockets
- Pen partition in left pocket
- Box pleat for freedom of movement



Y08040 WOMEN'S FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE 8-22

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Women's fit with front and back darts for shape
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast red bar tacks on stress points



Y07338 FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE S-4XL

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Relaxed fit through body
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast red bar tacks on stress points



Y07529 FOUNDATIONS COTTON CHAMBRAY SHORT SLEEVE SHIRT

Y07528 FOUNDATIONS CHAMBRAY LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Chambray (CHM)

- 140gsm, pre-shrunk 100% cotton chambray
- Pleated back
- Two piece collar & stand
- Placket front
- Two button down chest pockets
- Pen partition in left pocket
- Full open front closure

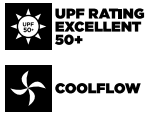


Y07339 FOUNDATIONS CHAMBRAY SHORT SLEEVE SHIRT

SIZE S-4XL

COLOUR Blue (BLU)

- 140gsm, 60% cotton/40% polyester with Stain Repellent finish
- Relaxed fit through body
- 2 piece collar
- Pen partition
- Button front placket
- Double-layered shoulder yoke and back yoke
- Contrast bar tacks on stress points

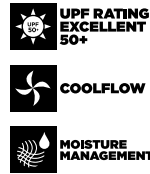


Y04311 FOUNDATIONS VENTILATED SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Sandstone (020)

- 145gsm, 100% cotton twill
- Ventilation at back yoke
- Two chest pockets with velcro closure flaps, feature detailing and embroidered eyelets
- Pen partition in left pocket
- Full open front closure



Y07715 KOOLGEAR VENTILATED SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145gsm, 100% cotton twill
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body

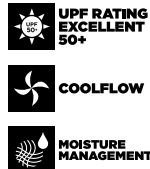


Y04310 FOUNDATIONS VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Sandstone (020)

- 145gsm, 100% cotton twill
- Two in one roll up option for sleeve length
- Ventilation at back yoke
- Two chest pockets with velcro closure flaps, feature detailing and embroidered eyelets
- Pen partition in left pocket
- Full open front closure



Y07720 KOOLGEAR VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Khaki (KHA), Navy (NAV)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Cool grey colour mesh



Y07510 FOUNDATIONS COTTON DRILL SHORT SLEEVE SHIRT

SIZE S–6XL (XS available in KHA, NAV, GRN)

COLOUR Grey (GRY), Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk cotton drill
- Pleated back
- Two piece collar & stand
- Two chest pockets button down
- Pen partition in left pocket
- Full open front closure



Y07540 FOUNDATIONS COTTON DRILL CLOSED FRONT SHORT SLEEVE SHIRT

SIZE S–6XL

COLOUR Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Closed front



Y07500 FOUNDATIONS COTTON DRILL LONG SLEEVE SHIRT

SIZE S–6XL (XS available in KHA, NAV, GRN, GRY)

COLOUR Safety Orange (SOR)[#], White (WHI)[^], Blue Medit (BME), Grey (GRY), Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk 100% cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Full open front closure



Y07530 FOUNDATIONS COTTON DRILL CLOSED FRONT LONG SLEEVE SHIRT

SIZE S–6XL

COLOUR Khaki (KHA), Green (GRN), Navy (NAV)

- 185gsm, preshrunk 100% cotton drill
- Pleated back
- Two piece collar & stand
- Two button down chest pockets
- Pen partition in left pocket
- Closed front & placket sleeves

[^] UPF 50+ rating not applicable to White (WHI)

[#] Safety Orange only: Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day



Y07295 FOUNDATIONS CHECK FLANNEL LONG SLEEVE SHIRT

SIZE S-3XL

COLOUR Red Check (REC), Blue Check (BLC)

- 260gsm, 100% cotton twill, yarn dyed flannel fabric
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket



Y07735 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED SHORT SLEEVE SHIRT WITH TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Fade Shade Indicator for high visibility non-compliance*



Y07730 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Fade Shade Indicator for high visibility non-compliance*



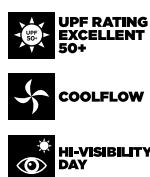
Y07740 KOOLGEAR HI-VISIBILITY TWO TONE VENTILATED LONG SLEEVE SHIRT WITH TAPE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- 145gsm, 100% cotton
- Cotton is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance

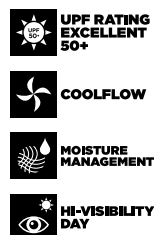


Y07950 HI-VISIBILITY TWO TONE VENTED SHIRT LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y08225 WOMEN'S KOOLGEAR HI-VISIBILITY VENTILATED LONG SLEEVE SHIRT

SIZE 8-22

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Cotton twill is naturally durable and breathable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- Mesh colour matching garment hi-visibility colour
- Tailored fit for women
- Fade Shade Indicator for high visibility non-compliance*



Y07940 HI-VISIBILITY TWO TONE VENTED SHIRT LONG SLEEVE WITH TAPE

SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- 145gsm, 100% cotton twill
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure
- ReflecTec tape



Y08220 WOMEN'S KOOLGEAR HI-VISIBILITY VENTILATED LONG SLEEVE SHIRT WITH TAPE

SIZE 8-22

COLOUR Yellow/Navy (YNA)

- 145gsm, 100% cotton twill
- Cotton twill is naturally breathable and durable
- 100% polyester mesh with antimicrobial finish
- Chest pockets with pen partition for storage
- Ventilation at underarm, side body and back body
- ReflecTec 50mm reflective tape
- Tailored fit for women
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance



Y07559 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT SHORT SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07558 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA), Yellow/Green (YGR)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07978 KOOLGEAR HI-VISIBILITY TWO TONE COTTON TWILL VENTILATED SHIRT WITH TAPE LONG SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 145gsm, 100% cotton twill^
- 200gsm, cotton mesh
- 50mm reflective tape
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket

^ UPF protection 50+ body fabric only excluding trims and underarm mesh panels



Y07116 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL SHORT SLEEVE SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Features Fade Shade Indicator for high visibility non-compliance*



Y07984 FOUNDATIONS HI-VISIBILITY TWO TONE CLOSED FRONT LONG SLEEVE COTTON DRILL SHIRT WITH GUSSET SLEEVE

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Closed front
- Two button down chest pockets
- Pen partition in left pocket
- Gusset sleeve
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07982 FOUNDATIONS HI-VISIBILITY TWO TONE LONG SLEEVE COTTON DRILL SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07990 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE S-4XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 185gsm, pre-shrunk 100% cotton drill
- ReflecTec 50mm reflective tape
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*

* Serves as an indicator only for High Visibility non compliance

SHIRTS



Y07996 KOOLGEAR HI-VISIBILITY COTTON TWILL VENTILATED SHIRT WITH TAPE LONG SLEEVE

SIZE S-5XL

COLOUR Safety Orange (SOR)

- 145gsm, 100% cotton twill**
- 200gsm, cotton mesh
- 50mm reflective tape
- Vented back yoke & shoulders
- Underarm cotton mesh vents
- Two button down chest pockets
- Pen partition in left pocket



Y07899 FOUNDATIONS HI-VISIBILITY CLOSED FRONT COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE S-6XL

COLOUR Safety Orange (SOR)

- 185gsm, pre-shrunk 100% cotton drill
- ReflecTec 50mm reflective tape
- Closed front
- Two button down chest pockets with pen partition in left pocket
- Back pleats
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*



Y07227 FOUNDATIONS HI-VISIBILITY COTTON DRILL LONG SLEEVE SHIRT WITH TAPE

SIZE XS-4XL

COLOUR Safety Orange (SOR)[^], Navy (NAV)[†]

- 185gsm, pre-shrunk 100% cotton fabric
- ReflecTec 50mm reflective tape
- Full open front closure
- Two button down chest pockets
- Pen partition in left pocket
- Two piece collar and stand
- Fade Shade Indicator for high visibility non-compliance*

** UPF protection 50+ body fabric only excluding trims and underarm mesh panels

* Serves as an indicator only for High Visibility non compliance

[^] Safety Orange only: complies with AS/NZS 4602.01:2011 High-Visibility Safety Garments Class Day/Night

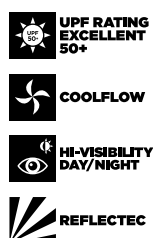
[†] Navy only: complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night

BIOMOTION.

Being visible at night is more than being noticed.

Biomotion (or “biological motion”) configuration enhances the long distance recognition of the wearer as a human figure when viewed by retro-reflected light.

With safety first, the configuration signifies that you are a worker, not just another bright object, to help avoid fatal collisions across key industries including mining, rail and infrastructure.



Y04265 FOUNDATIONS BIOMOTION HI-VISIBILITY SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Special Purpose Orange (SPO)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Vic Rail and Biomotion configuration – hoop
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04275 FOUNDATIONS BIOMOTION HI-VISIBILITY SHIRT WITH TAPE LONG SLEEVE

SIZE S–5XL

COLOUR Safety Orange (SOR)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Rail and Biomotion configuration – hoop front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y04270 FOUNDATIONS BIOMOTION HI-VISIBILITY TWO TONE SHIRT WITH TAPE LONG SLEEVE

SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Rail and Biomotion configuration – hoop front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



INDENT ORDERS ONLY

Y07334 FOUNDATIONS BIOMOTION LS VENTED SHIRT WITH TAPE

SIZE S-5XL

COLOUR White (WHI)

- 145gsm, 100% cotton twill
- ReflecTec 50mm retroreflective tape, in Infrastructure and Biomotion configuration – H front, X-back
- Twin chest pockets with flap and button closure
- Venting at back yoke with mesh
- Underarm mesh gusset
- Double fold front placket with button closure



Y06740 FOUNDATIONS BIOMOTION HI-VISIBILITY QUILTED JACKET WITH TAPE

SIZE XS-6XL

COLOUR Safety Orange (SOR)

- Main: 190gsm, 100% polyester oxford, with PU coating
- ReflecTec 50mm retroreflective tape, in Biomotion configuration – H front, X-back
- Quilted jacket
- Concealed hood in collar
- Multiple pockets including ID pocket, external and internal chest pockets, lower front storage and hand warming pockets
- Adjustable cuffs and hem
- Relaxed fit



INDENT ORDERS ONLY

Y06174 BIOMOTION INFRASTRUCTURE TWO TONE JACKET WITH H FRONT X BACK TAPE

SIZE XS-6XL

COLOUR White/Grey (WHI)

- Main: 190gsm, 100% polyester oxford, with PU coating
- ReflecTec 50mm retroreflective tape, in Biomotion configuration – H front, X-back
- Quilted jacket
- Concealed hood in collar
- Multiple pockets including ID pocket, external and internal chest pockets, lower front storage and hand warming pockets
- Adjustable cuffs and hem
- Relaxed fit



INDENT ORDERS ONLY

Y02332 FOUNDATIONS BIOMOTION INFRASTRUCTURE PANT WITH TAPE

SIZE 77R–112R, 87S–132S

COLOUR White (WHI)

- 290gsm, 100% cotton drill
- ReflecTec 50mm retroreflective tape, in Biomotion configuration
- Multiple pockets including front & back hip pockets, fob pocket, cargo pocket and ruler pocket
- Reinforced internal front pocket bags
- Twin needle topstitch on key seams
- Relaxed fit



Y02870 FOUNDATIONS BIOMOTION TWO TONE PANT WITH TAPE

SIZE 77R–107R, 87S–132S

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

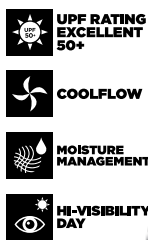
- Navy: 280gsm, 100% cotton drill
- Hi-Visibility: 240gsm, 70% polyester/30% cotton twill
- ReflecTec 50mm retroreflective tape, in Biomotion configuration
- Two tone pant with Hi-Visibility fluoro panels on front and back lower leg, pocket flaps and pen pocket
- Multiple pockets including front & back hip pockets, fob pocket and twin cargo pockets
- Reinforced internal front pocket bags
- Twin needle topstitch on key seams
- Relaxed fit



POLOS





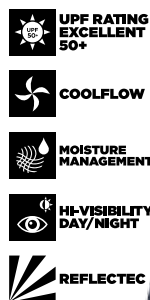


Y11389 KOOLGEAR HI-VISIBILITY TWO TONE LONG SLEEVE VENTILATED POLO

SIZE XS–5XL

COLOUR Lemon/Dark Navy (LDN), Yellow/Green (YGR)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11379 KOOLGEAR HI-VISIBILITY TWO TONE LONG SLEEVE VENTILATED POLO WITH SEGMENTED TAPE

SIZE XS–5XL

COLOUR Orange/ Dark Navy (ODN), Lemon/Dark Navy (LDN)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Segmented ReflecTec 50mm reflective tape allows for stretch and movement while keeping you safe and visible
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11396 KOOLGEAR HI-VISIBILITY TWO TONE SHORT SLEEVE VENTILATED POLO

SIZE XS–5XL

COLOUR Orange/Dark Navy (ODN), Lemon/Dark Navy (LDN), Yellow/Green (YGR)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11383 KOOLGEAR HI-VISIBILITY TWO TONE SHORT SLEEVE VENTILATED POLO WITH SEGMENTED TAPE

SIZE XS–5XL

COLOUR Lemon/Dark Navy (LDN)

- 185gsm, 55% cotton/45% polyester micromesh
- 100% polyester grid knit mesh for venting with antimicrobial finish
- Regular fit through body with raglan seams for comfort and movement
- Main body fabric is soft, light and naturally breathable
- Mesh inserts for venting on high heat zones – side body, back, underarms and back collar
- Segmented ReflecTec 50mm reflective tape allows for stretch and movement while keeping you safe and visible
- Secure chest pocket with mesh lining to aid venting
- Extended placket opening for extra venting



Y11360 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON LONG SLEEVE POLO

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Button front placket
- Collar made with same fabric as main polo
- Bar tacked stress points



Y11376 FOUNDATIONS HI-VISIBILITY TWO TONE SHORT SLEEVE COTTON POLO

SIZE XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Button front placket
- Bar tacked stress points



Y11343 FOUNDATIONS HI-VISIBILITY TWO TONE LONG SLEEVE POLO

SIZE 2XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 200gsm, 80% polyester/20% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar with contrast piping
- Bar tacks on stress points



Y11332 FOUNDATIONS HI-VISIBILITY TWO TONE SHORT SLEEVE POLO

SIZE 2XS-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 200gsm, 80% polyester/20% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar with contrast piping
- Bar tacks on stress points



Y11307 FOUNDATIONS PIQUE LONG SLEEVE POLO

SIZE XS–5XL

COLOUR Navy (NAV)

- 190gsm, 65% polyester/35% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar & cuffs
- Bar tacks on stress points



Y11363 FOUNDATIONS CREW NECK SHORT SLEEVE T-SHIRT

SIZE XS–3XL

COLOUR Navy (NAV)

- 190gsm, 100% cotton single jersey
- Regular fit through body
- Semi-branded with Hard Yakka branding on back
- Next to skin cotton for breathability
- Crew neck with ribbed neck
- Twin needle stitching



Y19440 HARD YAKKA TSHIRT

SIZE S–2XL

COLOUR Grey Marle (GMC), Black Marle (BAM)

- 190gsm, 65% polyester/35% cotton, single jersey
- Crew neck
- Hard Yakka graphic on front chest
- Regular fit



Y11306 FOUNDATIONS PIQUE SHORT SLEEVE POLO

SIZE XS–5XL

COLOUR White (WHI), Navy (NAV), Black (BLA)

- 190gsm, 65% polyester/35% cotton pique
- Regular fit through body
- Button front placket
- Chest pocket with pen partition
- Splits at side of shirt for ease of movement
- Polo is longer at back for extra coverage
- Rib collar
- Bar tacks on stress points



Y11615 3056 LONG SLEEVE TEE WITH GRAPHIC

SIZE S-2XL

COLOUR Black (BLK)

- 190gsm, 65% polyester/35% cotton, single jersey
- Crew neck
- Limited edition graphic on sleeve
- Straight fit



FLEECE







Y19315 FOUNDATIONS POLAR FLEECE 1/4 ZIP JUMPER
SIZE 2XS–6XL

COLOUR Navy (NAV)

- 300gsm, 100% polyester, low pilling polar fleece
- Kangaroo pouch pockets with zip closure
- Pull toggles at inner hemline, concealed in pockets
- Zip neck opening & stand up collar
- Left sleeve twin pencil pocket in contrast fabric



Y19326 FOUNDATIONS BRUSHED FLEECE HOODIE
SIZE XS–6XL

COLOUR Grey Marle (613), Navy (NAV), Black (BLA)

- 320gsm, 65% polyester/35% cotton brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood to reinforce drawstring holes
- Ribbed knit fabric on waist & cuffs



Y19324 FOUNDATIONS BRUSHED FLEECE CREW NECK JUMPER
SIZE XS–6XL

COLOUR Navy (NAV)

- 320gsm, 65% polyester/35% cotton brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Ribbed knit fabric on waist, collar & cuffs



Y16050 FOUNDATIONS WOOL ACRYLIC V-NECK JUMPER
SIZE 10–28

COLOUR Navy (NAV), Black (BLA)

- 50% wool/50% low-pill acrylic
- Ribbed waistband & cuffs
- Raglan sleeves
- Safety stitched seams
- Generous fit



Y16051 FOUNDATIONS WOOL ACRYLIC V-NECK VEST
SIZE 10–28

COLOUR Navy (NAV)

- 50% wool/50% low-pill acrylic
- Ribbed waistband & armhole
- Safety stitched seams
- Generous fit



Y19314 FOUNDATIONS HI-VISIBILITY TWO TONE POLAR FLEECE 1/4 ZIP JUMPER

SIZE 2XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 300gsm, 100% polyester, low pilling polar fleece
- Kangaroo pouch pockets with zips
- Pull toggles at inner hemline, concealed in pockets
- Zip neck opening & stand up collar
- Left sleeve twin pencil pocket in contrast fabric



Y19317 FOUNDATIONS HI-VISIBILITY TWO TONE POLAR FLEECE FULL ZIP JUMPER WITH STRETCH TAPE

SIZE 2XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 300gsm, 100% polyester, low pilling polar fleece
- Stretchable reflective tape
- Concealed front zip pockets
- Pull toggles at inner hemline, concealed in pockets
- Left sleeve twin pencil pocket in contrast fabric



Y19325 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE HOODIE

SIZE XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% polyester
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood to reinforce drawstring holes
- Ribbed knit fabric on waist & cuffs



Y19327 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE FULL ZIP HOODIE

SIZE XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% polyester
- Two front welt pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Full zip front opening
- Mesh hood lining
- Safety drawstring feature on hood ensures drawstring stays inside garment to prevent catching
- Metal eyelets on hood reinforce drawstring holes
- Ribbed knit fabric on waist & cuffs



Y19323 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE 1/4 ZIP JUMPER

SIZE XS–6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 320gsm, 100% polyester
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- 1/4 zip neck opening & stand up collar
- Ribbed knit fabric on waist & cuffs



Y19322 FOUNDATIONS HI-VISIBILITY TWO TONE BRUSHED FLEECE CREW NECK JUMPER

SIZE XS–6XL

COLOUR Yellow/Navy (YNA)

- 320gsm, 100% polyester brushed fleece
- Kangaroo pouch pockets
- Two utility pockets on either side of garment
- Left sleeve twin pencil pocket in contrast fabric
- Ribbed knit fabric on waist, collar & cuffs



JACKETS







Y06545 FOUNDATIONS HI-VISIBILITY TWO TONE COTTON DRILL WORK JACKET WITH TAPE

SIZE S-4XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 310gsm, 100% pre-shrunk cotton drill & cotton brushed lining
- 50mm reflective tape
- Large two way velcro flap front pockets & side mobile phone zip pockets
- Back pleats allowing movement
- Velcro closure on sleeve cuff



Y06554 FOUNDATIONS HI-VISIBILITY TWO TONE BLUEY JACKET WITH TAPE

SIZE 87R-132R

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- 470gsm, Hi-Visibility outer fabric 100% wool; Navy outer fabric 90% wool/10% polyester
- 50mm reflective tape
- Two welt pockets
- Plastic zip
- One internal pocket on inside left chest



Y06057 FOUNDATIONS HI-VISIBILITY 4 IN 1 TWO TONE JACKET WITH TAPE

SIZE 2XS-6XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- Outer jacket: 190gsm, polyester oxford weave with PU coating and taffeta lining; Vest: 190gsm, oxford with 280gsm, polar fleece internal
- Reversible inner vest
- 50mm reflective tape
- Waterproof and seam sealed
- Body & sleeves are 'T' shaped providing less seams and superior comfort
- Internal invisible zip for easy monogram access
- Peaked hood to prevent rain hitting the face
- Zip gusset for easy grab when zipping, chin guard & shaped storm flap for easy opening of the jacket



Y06556 FOUNDATIONS HI-VISIBILITY 6 IN 1 TWO TONE JACKET WITH TAPE

SIZE XS-6XL

COLOUR Orange/Navy (ONA), Yellow/Green (YGR), Yellow/Navy (YNA)

- Outer jacket: 190gsm, 100% polyester oxford weave with PU coating
- Polyester lining on jacket and low-pill polar fleece lining on inner vest and jacket
- 50mm reflective tape
- Inner jacket has zip off sleeves for vest options
- Waterproof and seam sealed
- Logo access for both inner and outer jackets



Y21283 FOUNDATIONS HI-VISIBILITY POLYESTER VEST WITH TAPE

SIZE S-4XL

COLOUR Fluoro Yellow (FYE)

- 100% polyester tricot
- 50mm reflective tape
- Adjustable velcro closure
- Bound edges



Y21027 FOUNDATIONS HI-VISIBILITY POLYESTER VEST

SIZE S-4XL

COLOUR Fluoro Yellow (FYE)

- 100% polyester tricot
- Adjustable velcro closure
- Bound edges



Y21480 FOUNDATIONS HI-VISIBILITY VEST WITH TAPE

SIZE S-6XL

COLOUR Safety Orange (SOR), Fluoro Yellow (FYE)

- Outer: 190gsm, 100% polyester oxford with PU coating
- Inner: 280gsm, 100% polyester polar fleece
- Stand up collar
- ID pocket
- Welt pockets
- H tape configuration



Y06050 FOUNDATIONS POLY COTTON DUSTCOAT

SIZE 82R-122R

COLOUR White (WHI), Navy (NAV)

- 220gsm, 65% polyester/35% cotton fabric
- Raglan sleeves
- Metal press-stud closure
- Two large front patch pockets
- Left chest pocket with pen partition

Hard Yakka



HI-VISIBILITY
DAY/NIGHT



DURABLE
WATER
REPELLENT



Y06575 3056 BOMBER JACKET

Sizes S–2XL

Colours Black (BLA)

- 270gsm, 100% cotton canvas
- Durable Water Repellent (DWR) finish to keep you dry
- Quilted grid lining for warmth
- Front utility pockets with two way access via top and side: top for secure storage, side for warmth
- Internal chest pocket
- Durable YKK zip and metal hardware including zips & snap buttons
- Feature zip with zip pull and pen pocket on sleeve



UPF RATING
EXCELLENT
50+



Y06570 FOUNDATIONS SOFT SHELL JACKET

SIZE S–3XL

COLOUR Black (BLA)

- 300gsm, 100% bonded polyester with jersey face and polar fleece back
- Shower & wind resistant
- Two concealed front zip pockets with rubber pullers
- Adjustable velcro cuffs
- Right chest pocket
- Concealed waistband drawcord with toggles

PROTECT





Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

PROTECT is our most tenacious range of workwear yet with a range of shirts and pants. It's tough, comfortable and practical – but where it really delivers is protection against flash fire and arc flash. ShieldTec products are designed to provide superior heat stress reduction, comfort and innovation without compromising your safety.

Defining a new level of comfort and protection, the ShieldTec FR range features our highest degree of safety and protection to date. It meets the toughest safety standards worldwide including the Australian and New Zealand guidelines for flame resistant garments and the USA's NFPA 70E and NFPA 2112 standards. The ShieldTec FR range has been designed to reduce heat stress and maximise comfort, built for Australian conditions.



ANTI-STATIC

Designed to reduce the build up of excess static electricity. This offers a level of protection against ignition hazards such as flammable materials and gases.



ISO 11612:2015

Certified to Europe's ISO 11612:2015 Protective Clothing – Clothing to Protect Against Heat and Flame Standard.



CAL

A value of the energy necessary to pass through any given fabric to cause with 50% probability a second or third degree burn. This value is measured in calories/cm². Usually measured in terms of Arc Thermal Performance Value (ATPV). Simply put the ARC rating determines the protective characteristics of the fabric. The higher the ARC rating value the greater the protection. When the product is sold to protect workers from arcing faults, clothing manufacturer are required in indicate the ARC rating. For more info visit www.nfpa.org.



LIGHTWEIGHT FABRIC

Fabric is lightweight to keep you cool and comfortable.



ENA NENS 09

ENA NENS 09 conforms to National Guidelines for the selection, use and maintenance of Personal Protective Equipment for Electrical Hazards.



MOISTURE MANAGEMENT

Fabrics designed to keep you dry and comfortable: moisture wicking, quick drying and breathable.



HI-VISIBILITY DAY

A garment that uses high-visibility materials for daytime use only. The high-visibility material must encircle the upper torso. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day.



NFPA 70E:2015

Tested to the USA's NFPA 70E:2015 Electrical Safety in the Workplace Standard. NFPA 2112:2012 Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.



HI-VISIBILITY DAY/NIGHT

For use in day, night, dawn, dusk or in poor weather conditions where there is illumination from headlights. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Day/Night.



NFPA 2112:2012

Certified to the USA's NFPA 2112:2012 Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire.



HI-VISIBILITY NIGHT

Garments designed for night use using retro reflected light. Complies with AS/NZS 4602.1 High-Visibility Safety Garments Class Night.



UPF RATING

An Ultraviolet Protection Factor (UPF) rating for Ultraviolet Radiation transmitted through a fabric onto the skin. Look for garments with a UPF 50+ rating to be assured of excellent protection. Complies with AS/NZS 4399:1996 Sun Protection Clothing Classification.

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 195gsm, Modacrylic/Pima Cotton/ Para-Aramid/Nylon/Anti-static
- Lightweight flame resistant shirts to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4 CAL
- Antistatic fibre, intimately blended
- Two chest pockets with reinforcement for durability
- Pleated yoke, side body and gusset and articulated sleeve for movement
- Gusset cuff for protection
- Certified trims tested to 260°C



Y04450 SHIELDTEC FR HI-VISIBILITY TWO TONE OPEN FRONT LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)



Y04250 SHIELDTEC FR CLOSED FRONT LONG SLEEVE SHIRT

SIZE S-5XL

COLOUR Navy (NAV)

- Gusset cuff and concealed closed front for protection



**Y04550 SHIELDTEC FR HI-VISIBILITY TWO TONE
CLOSED FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04350 SHIELDTEC FR HI-VISIBILITY TWO TONE
OPEN FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04150 SHIELDTEC FR FULL HI-VISIBILITY
CLOSED FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE S-5XL

COLOUR Safety Orange (SOR)

■ FR ReflecTec 50mm reflective tape – hoop configuration



**Y04050 WOMEN'S SHIELDTEC FR HI-VISIBILITY TWO
TONE OPEN FRONT LONG SLEEVE SHIRT WITH FR TAPE**
SIZE 8-18

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

■ FR ReflecTec 50mm reflective tape – hoop configuration

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- 235gsm, Modacrylic/Pima Cotton/ Para-Aramid/Nylon/Anti-Static
- Flame resistant pants to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4CAL
- Antistatic fibre, intimately blended
- Gusset inleg for fit and movement
- Articulated knees



Y02420 SHIELDTEC FR FLAT FRONT PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)



Y02520 SHIELDTEC FR FLAT FRONT CARGO PANT

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- Secure pockets for storage



Y02425 SHIELDTEC FR FLAT FRONT PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- FR ReflecTec 50mm reflective tape – hoop configuration



Y02325 WOMEN'S SHIELDTEC FR FLAT FRONT PANT WITH FR TAPE

SIZE 6–22

COLOUR Navy (NAV)

- FR ReflecTec tape – hoop configuration



Y02525 SHIELDTEC FR FLAT FRONT CARGO PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape – hoop configuration



Y02320 WOMEN'S SHIELDTEC FR CARGO PANT WITH FR TAPE

SIZE 6–22

COLOUR Navy (NAV)

- Secure pockets for storage
- FR ReflecTec 50mm reflective tape – hoop configuration

Hard Yakka



SHIELD TEC FR

ATPV: 8.4 CAL/CM²

- Top half is 195gsm and lower half 235gsm
- Fabric Content: Modacrylic/Pima Cotton/ Para-Aramid
- Flame resistant coverall to reduce risk from Arc and Flash fire events
- HRC/PPE2 with minimum 8.4CAL
- Inherently FR and intimately blended anti-static
- Coverall is ergonomically designed with articulated sleeves/legs and gussets designed to move with the body
- Radio loops on front shoulder seam
- FR ReflecTec 50mm reflective tape – hoop configuration



Y00055 SHIELDTEC FR HI-VISIBILITY TWO TONE COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Orange/Navy (ONA), Yellow/Navy (YNA)

- Top half is 195gsm and lower half 235gsm

NEW



LIGHTWEIGHT

Y00080 SHIELDTEC FR LIGHTWEIGHT HI-VISIBILITY COVERALL WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Safety Orange (SOR)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static

NEW



LIGHTWEIGHT

Y02770 SHIELDTEC FR LIGHTWEIGHT CARGO PANT WITH FR TAPE

SIZE 77R–112R, 87S–132S

COLOUR Navy (NAV)

■ 195gsm, Modacrylic/Pima Cotton/Para-Aramid/Nylon/Anti-static



Hard Yakka

 Lenzing™ FR

NEW* lighter weight ShieldTec Inherent Flame Resistant range utilising the Lenzing FR viscose yarn. These comfortable shirts provide PPE 1 (7.9 Cal) protection with only 150gsm in weight! In addition to the inherent FR properties this fabric also offers inherent moisture management properties.

You will notice the unique texture of the fabric. The Star Weave is a variation on a rip-stop construction and designed to add stability to the light weight fabric. This construction also provides mechanical stretch further enhancing comfort for the wearer.

Hard Yakka has utilised segmented FR tape to keep the garment as light and as flexible as possible.

- Star weave: 150gsm, 50% viscose FR/ 33% meta-aramid/10% polyamide/ 5% para-aramid/2% antistatic; Mesh: 185gsm, 50% modacrylic/ 20% lyocell/ 20% aramid/10% nylon
- 2 piece collar
- Concealed front placket with FR button closure
- Venting at upper back and underarm mesh gusset
- Gusset sleeve/cuff with FR button closure
- Segmented reflective FR tape in hoop configuration
- Radio loops on front yoke seams
- Twin chest pockets with flap and FR button closure. Pen pocket on wearer's LHS
- PPE 1 category 7.9 cal/cm²

NEW



UPF RATING
EXCELLENT
50+



HI-VISIBILITY
DAY/NIGHT



REFLECTEC



Y04375 SHIELDTEC LENZING FR HI-VISIBILITY TWO TONE LONG SLEEVE CLOSED FRONT SHIRT WITH TAPE*

SIZE XS-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

NEW



UPF RATING
EXCELLENT
50+



HI-VISIBILITY
DAY/NIGHT



REFLECTEC



Y04370 SHIELDTEC LENZING FR HI-VISIBILITY TWO TONE LONG SLEEVE OPEN FRONT SHIRT WITH TAPE*

SIZE S-5XL

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

NEW



UPF RATING
EXCELLENT
50+



HI-VISIBILITY
DAY/NIGHT



REFLECTEC



Y08330 SHIELDTEC LENZING FR WOMEN'S HI-VISIBILITY TWO TONE LONG SLEEVE OPEN FRONT SHIRT WITH TAPE*

SIZE 8-18

COLOUR Yellow/Navy (YNA), Orange/Navy (ONA)

FOOTWEAR





30 DAY COMFORT GUARANTEE

Our workboots have been engineered to provide maximum comfort. After a careful study of the Australian foot anatomy, we have designed Hard Yakka boots with a wider last, sole and toe cap. We are so confident you will love these boots that they come with a 30-day comfort guarantee.



AIRPORT FRIENDLY

No need to take off your boots every time you travel. The entire boot is non-metallic, including the toe caps, which can be x-rayed, will not rust and will not transmit electricity. This allows you to move through security environments without triggering metal detectors.



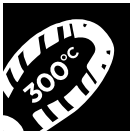
ANTI-STATIC

Boots with Anti-Static properties are designed to reduce the build up of excess static electricity by conducting body charge to the ground. This offers a level of protection against ignition hazards such as flammable materials and gases.



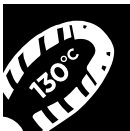
COMPOSITE TOE CAP

50% lighter than steel, non-metallic, non-magnetic, non-conductive and anti-corrosive. Its lightweight construction decreases foot fatigue. All Hard Yakka footwear complies with Australian and New Zealand standards AS/NZS 2210.3:2009.



DUAL DENSITY PU / RUBBER

Hard Yakka rubber outsoles are tough, hard wearing, and oil and grease-resistant. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 300 degrees Celsius.



DUAL DENSITY PU / TPU

Thermoplastic polyurethane outsoles have many useful properties including elasticity and resistance to oil, grease and abrasion. The polyurethane midsole provides additional comfort and energy rebound. Heat resistant to 130 degrees Celsius.



EVA MIDSOLE

Ethylene Vinyl Acetate (EVA) is popularly known as expanded rubber or foam rubber. EVA is typically used as a shock absorber as it provides excellent cushioning and is a lightweight material.



MEMORY FOAM FOOTBED

Sensitive to pressure and moulds perfectly around the contours of your foot. The PU bottom layer provides permanent cushioning and shock absorption.



STEEL SAFETY TOE CAP

All Hard Yakka footwear complies with Australian and New Zealand standards AS/NZS 2210.3:2009.



TOE BUMPER

Added toe protection which helps to increase strength and abrasion resistance.

One of the most important materials used in Hard Yakka footwear is the upper leather

Hard Yakka leathers are carefully selected for their suitability in industrial safety footwear. The softness and absorbency of leather assists in the control of temperature for feet, an important factor in comfort within an industrial environment. Leather has the ability to breathe through numerous small pores, allowing perspiration to diffuse, while at the same time restricting the entry of fluids, including water.

Leather also provides a significant benefit by trapping air between the fibres and becoming a thermal insulator. This characteristic is a barrier to external heat or cold damp and greatly assists in raising the level of comfort for the wearer.

Another important feature of leather is its flexibility and 'give' as well as the capacity to stretch either in wear or by insertion of devices inside the boot or shoe. Hard Yakka leathers have been selected because of their softness and pliable surface.



FULL-GRAIN LEATHER

is considered amongst the best quality leather you can buy. Hard Yakka full-grain leather is made using premium cow hides, which is one of the most breathable leathers you can wear.



KIP LEATHER

is soft and supple cow hide. It is stronger, smoother and more durable than other types of leathers. Kip Leather tends to be lighter in weight as compared to other leathers.



NUBUCK LEATHER

is made from full-grain cattle hides that have been sanded or buffed on the grain side to give a slight texture (short fibres) producing a velvet-like surface.

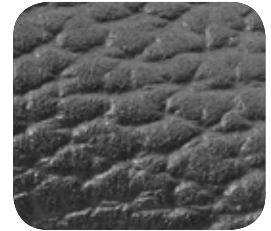
Hard Yakka Nubuck is carefully selected from the thick side of cattle hides ensuring our boots meet 2.2mm thickness requirements for durability.



SUEDE LEATHER

is made from the underside of cattle hides. Splits from thick cow leather have a woollen finish due to the nature of its fibre.

As suede does not include the tough exterior skin layer, it is less durable but softer than standard full-grain leather.



RAMBLER LEATHER

is created by applying a pigmented finish to the surface of the leather. The process is completed by embossing or printing a grain pattern onto the surface.

HOW TO WORK OUT YOUR SHOE SIZE

MEN'S EEE fit																		
AUS/UK	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13	14	15	16
USA	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16	17
European	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	46	47	48	49	50

WOMEN'S (For women's specific styles) D fit													
AUS/USA	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9
European	35	36	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	43

The grey shaded boxes show the Mens' to Women's equivalent sizes for unisex sized footwear. For example, a Men's AUS/UK 5 is equivalent to a Women's AUS/USA 7.

Please Note: Unisex sizes are wider fits for women than women's specific footwear.



STEEL TOE CAP



130°C HEAT RESISTANT OUTSOLE



TOE BUMPER



FUEL OIL & SLIP RESISTANT



ANTI-STATIC



MEMORY FOAM FOOTBED



WATER RESISTANT



WIDE FIT

UTILITY 150MM (6 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60089), Black (Y60090)

- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Agriculture, Construction, Home Maintenance, Manufacturing, Warehousing & Logistics
- Certified to AS/NZS 2210.3:2009



STEEL TOE CAP



TOE BUMPER



130°C HEAT RESISTANT OUTSOLE



FUEL OIL & SLIP RESISTANT



ANTI-STATIC



MEMORY FOAM FOOTBED



WATER RESISTANT



WIDE FIT

UTILITY 130MM (5 INCH) SIDE ZIP BOOT

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60120), Black (Y60125)

- Water Resistant Leather & Breathable Nylon Upper
- 10 Gauge YKK® Coil Zip
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, General Purpose, Transport & Logistics
- Certified to AS/NZS 2210.3:2009



STEEL TOE CAP



130°C HEAT RESISTANT OUTSOLE



TOE BUMPER



FUEL OIL & SLIP RESISTANT



ANTI-STATIC



MEMORY FOAM FOOTBED



WATER RESISTANT



GRAVEL 150MM (6 INCH) LACE BOOT

SIZE Sand AU/UK 6–13 (Full Sizes Only),
Black (AU/UK 3–15 (7.5–10.5))

COLOUR Sand (Y60085), Black (Y60086)

- Water Resistant Leather
- Dual Layer Memory foam / PU footbed
- Padded Collar
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009



STEEL TOE CAP



300°C HEAT RESISTANT OUTSOLE



FUEL OIL & SLIP RESISTANT



ANTI-STATIC



MEMORY FOAM FOOTBED



WATER RESISTANT



3056 SIDE ZIP (5 INCH) BOOT 130MM SIDE ZIP

SIZE AU/UK 7–13 (7.5–10.5)

COLOUR Wheat (Y60200), Olive (Y60203), Black (Y60201)

- Neoprene Hoodie – Zip Hold & Anti-Rub Protection
- 10 Gauge YKK® Coil Zip
- Dri-Lex lining – Perspiration Absorption
- Aegis® Anti-Microbial – Odour Control
- Memory foam /PU footbed with ERP Pod comfort Technology
- Black TPU Heel Stabiliser
- Abrasion Resistant Scuff Cap
- Shock Absorbing Phylon Midsole
- Ideal for Light Industrial, Warehousing, Transport, Construction & General Purpose
- Certified to AS/NZS 2210.3:2009





STEEL
TOE CAP



TOE
BUMPER



130°C HEAT
RESISTANT
OUTSOLE



FUEL OIL
& SLIP
RESISTANT



ANTI-STATIC



MEMORY
FOAM
FOOTBED



WATER
RESISTANT



WIDE FIT

UTILITY ELASTIC GUSSET

SIZE AU/UK 4–14 (7.5–10.5)

COLOUR Wheat (Y60170), Claret (Y60160), Black (Y60165)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- TPU Outsole, PU Midsole
- Ideal for Construction, Warehouse, Light Industrial, General Purpose
- Certified to AS/NZS 2210.3:2009



COMPOSITE
TOE CAP



300°C HEAT
RESISTANT
OUTSOLE



FUEL OIL
& SLIP
RESISTANT



AIRPORT
FRIENDLY



ANTI-STATIC



MEMORY
FOAM
FOOTBED



3056 ELASTIC PULL-UP BOOT

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Wheat (Y60112), Black (Y60116)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Additional under foot Phylon Interlayer
- Nylon (Non-Metallic) Shank
- Rubber Outsole, Phylon Midsole
- Manufacturing, Warehouse & Logistics, Security, Transport & Storage
- Certified to AS/NZS 2210.3:2009



STEEL
TOE CAP



130°C HEAT
RESISTANT
OUTSOLE



TOE
BUMPER



FUEL OIL
& SLIP
RESISTANT



ANTI-STATIC



MEMORY
FOAM
FOOTBED



WATER
RESISTANT



GRIT ELASTIC GUSSET

SIZE AU/UK 6–13 (Full sizes only)

COLOUR Sand (Y60087), Black (Y60088)

- Water Resistant Leather
- Quality elastic gore
- Dual Layer Memory foam / PU footbed
- Nylon (Non-Metallic) Shank
- PU Outsole, PU Midsole
- Ideal for Light Industrial, Warehousing, Transport, General Purpose
- Certified to AS/NZS 2210.3:2009



BLIZZARD HI 150MM (6 INCH) LACE BOOT

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Black (Y60083)

- Nubuck + Silver reflective trim
- Memory Foam / PU innersole with Poron heel pod
- Additional under foot Phylon Interlayer
- Moulded rubber toe protector
- Non-Metallic Shank
- Aegis® Anti-Microbial lining
- Rubber Outsole, Phylon Midsole
- Ideal for Construction, General Industry, Warehouse, Transport
- Certified to AS/NZS 2210.3:2009



BLIZZARD LO SAFETY JOGGER

SIZE AU/UK 6–13 (7.5–10.5)

COLOUR Black (Y60084)

- Nubuck + Silver reflective printing
- Memory Foam / PU innersole with Poron heel pod
- Additional under foot Phylon Interlayer
- Moulded rubber toe protector
- Non-Metallic Shank
- Aegis® Anti-Microbial lining
- Rubber Outsole, Phylon Midsole
- Ideal for Construction, General Industry, Warehouse, Transport
- Certified to AS/NZS 2210.3:2009



AVALANCHE SAFETY JOGGER

SIZE AU/UK 6–14 (Full sizes only)

COLOUR Black/Yellow (Y60110), Grey/Orange (Y60111), Black (Y60130)

- Abrasion Resistant PU & Breathable Mesh
- TPU Arch Support Stabiliser
- Dual layer memory foam / PU footbed
- Rubber toe protection
- Variegated Hold Fast shoe laces
- Ideal for Transport, Warehouse, Light Industrial
- Certified to AS/NZS 2210.3:2009

ACCESSORIES





Y26071 GOLDEN HAWK DEERGRAIN GLOVE

SIZE S-2XL

COLOUR Black/Yellow (G86)

- Gold deer grain
- Curved fingers with perforated fourchettes
- Black nylon, lycra, foam back
- Black neoprene knuckle bar
- Elastic cuff
- Velcro fastener



Y26073 GOLDEN HAWK WINTERLINED DEERGRAIN RIGGER

SIZE S-2XL

COLOUR Black/Yellow (G86)

- Gold deer grain
- Winterlined features W100 heatlock lining
- Curved fingers with perforated fourchettes
- Black nylon, lycra, foam back
- Black neoprene knuckle bar
- Elastic cuff
- Velcro fastener



Y26075 ARMORSKIN HAWK SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Ash/Black (747)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff
- Velcro fastener



Y26079 ARMORSKIN RIGGER SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Black/Smoke (610)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff



Y26077 ARMORSKIN HAWK FINGERLESS SYNTHETIC LEATHER GLOVE

SIZE S-2XL

COLOUR Ash/Black (747)

- 0.8mm Armorskin synthetic leather (polyurethane/nylon)
- Neoprene padded reinforcement
- Perforated fourchettes
- Black nylon/lycra, foam back
- Elastic cuff
- Velcro fastener



Y26081 COWHIDE RIGGER

SIZE S-XL

COLOUR Natural (NAT)

- A-grade cowgrain leather
- Keystone thumb
- Insewn elastic
- Colour binding for sizing
- Outseam curved finger





Y20035 MEN'S CREW 5 PACK WORKSOCK

SIZE AU/UK 7–11

COLOUR Multi (MLT), Black (BLA)

- 80% cotton / 17% polyester / 3% elastane
- Athletic design
- Padded footbed
- Seam-free toe



Y20030 MEN'S ANKLET 5 PACK WORKSOCK

SIZE AU/UK 7–11

COLOUR Multi (MLT), Black (BLA)

- 80% cotton / 17% polyester / 3% elastane
- Athletic design
- Padded footbed
- Seam-free toe



Y20100 BAMBOO WORK SOCKS

SIZE AU/UK 6–10, 11–14

COLOUR Khaki (KHA), Denim (DEN), Navy (NAV), Black (BLA)

- Comfort seam free sock
- Renewable resource making it an environmentally friendly choice
- Biodegradable
- Naturally antibacterial
- Ultra-violet protective properties
- Breathable



Y20501 WOOL NYLON WORK SOCK

SIZE AU/UK L (6–10), XL (11–14)

COLOUR Khaki (KHA), Navy (NAV), Black (BLA)

- 80% wool / 20% nylon in a loop back knit encourages breathability while the natural fibres aid moisture absorption
- Excellent combination of strength and comfort
- Breathable, comfortable and excellent moisture absorption properties
- Special knit top combines with reinforcement in the contrasted heel and toes



Y20065 ACRYLIC NYLON TWIN PACK DEODORISED SOCKS

SIZE AU/UK L (6–10), XL (11–14)

COLOUR Navy (NAV), Black (BLA)

- Deodorised for freshness
- 50% acrylic / 50% nylon composition
- Contrast heel and toe design
- Special knit top and cushioned sole to soak up stress



Y22420 3056 WEBBING BELT WITH EMBOSSED BUCKLE

SIZE S, M, L

COLOUR Black (BLA)

- 100% cotton (belt), copper (buckle)
- 3056 logo engraving on buckle
- Bottle opener on inside of buckle



Y22300 LEATHER BELT

SIZE S, M, L

COLOUR Black (BLA), Brown (BRO)

- Genuine leather belt
- Gun metal buckle with 8 eyelets
- Logo engraving on buckle



Y09402 LEATHER BELT

SIZE 72R–112R (117R & 122R available in Black only)

COLOUR Chocolate (CHO), Black (BLA)

- Chocolate: Colorado oil tan leather & antique brass buckle
- Black: hand milled crazyhorse leather & satin nickel buckle
- Seven adjustable holes
- 35mm width
- Reinforced heavy duty stitching



Y22375 REVERSIBLE HI-VIS BEANIE

SIZE One Size Fits All

COLOURS Military/Orange (MOR), Yellow/Black (YBL)

- 96% acrylic/4% spandex
- Reversible hi-vis beanie
- Features Hard Yakka branding



Y22370 3056 BEANIE

SIZE One Size Fits All

COLOURS Grey Marle (GMR), Black (New colour coming soon)

- 100% acrylic
- Leather look embossed 3056 patch label on front
- Snug fit with relaxed top
- Wide cuff



Y22330 FLEXFIT BASEBALL CAP

SIZE One Size Fits All

COLOURS Grey (GRY), Navy (NAV)

- Polyester/elastane
- 6 panel cap with taped seams
- Hard Yakka embroidery on wearer's left side
- Curved visor with contrast edge
- 6 sewn eyelets for ventilation



Y22980 LEGENDS SHAPED KNEEPADS

SIZE M (one size fits all)

COLOUR Black (BLA)

- Moulds to your knees – making it comfortable to wear
- Low density polyethylene/EVA contoured kneepads – built to last longer
- Tested to Australian standards – no damage to the knee pads after up to one million flexes
- Able to be cut down to size
- Versatile – suits Legends range of products including men's and women's



FITTING GUIDE

MEN'S

SIZE MENS PANT/SHORT – REGULAR	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R		
SIZE MENS PANT – STOUT					87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
FITS WAIST (CM)	67	72	77	82	87	92	97	102	107	112	117	122	127	132
FITS WAIST (IN)	26	28	30	32	34	36	38	40	42	44	46	48	50	52
PANT IN LEG SEAM – REGULAR	83	83	83	83	83	83	83	83	83	83	83	83		
PANT IN LEG SEAM – STOUT					78	78	78	78	78	78	78	78	78	78

SIZE MENS PANT – LONG	74L	79L	84L	89L	94L									
FITS WAIST (CM)	74	79	84	89	94									
FITS WAIST (IN)	29	31	33	35	37									
PANT IN LEG SEAM – LONG	88	88	88	88	88									

SIZE MENS COVERALL – REGULAR	67R	72R	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R		
SIZE MENS COVERALL – STOUT					87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
FITS WAIST (CM)	67	72	77	82	87	92	97	102	107	112	117	122	127	132
FITS WAIST (IN)	26	28	30	32	34	36	38	40	42	44	46	48	50	52
FITS CHEST – REGULAR (CM)	77	82	87	92	97	102	107	112	117	122	127	132		
FITS CHEST – STOUT (CM)					92	97	102	107	112	117	122	127	132	137
IN LEG SEAM – REGULAR	70	73	76	79	81	84	85	86	87	88	88	88	88	89
IN LEG SEAM – STOUT					71	74	76	79	81	82	83	85	86	86

SIZE MENS COVERALL – LONG	74L	79L	84L	89L	94L									
FITS WAIST (CM)	74	79	84	89	94									
FITS WAIST (IN)	29	31	33	35	37									
FITS CHEST (CM)	87	92	97	102	107									
IN LEG SEAM – LONG	81	83	85	88	90									

SIZE MENS SHIRTS/ POLOS/TEES/FLEECE	XXS	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL		
FITS CHEST (CM)	82	87	92	97	102	110	118	126	134	142	150		

WOMEN'S

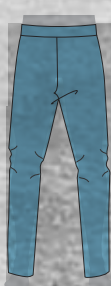
WOMENS PANT/SHORT/SHIRT	6	8	10	12	14	16	18	20	22	24		
FITS BUST	80	85	90	96	102	108	116	124	130	136		
FITS NATURAL WAIST (CM)	62	67	72	77	82	87	95	103	108	113		
FITS HIP	88	93	98	103	108	113	121	129	134	139		

WOMENS POLOS/TEES/FLEECE	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL		
FITS BUST	80	85	90	98	106	114	122	130	138	146		



SLIM

Close fit designed for ease of mobility no matter what the job demands.



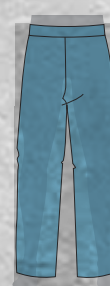
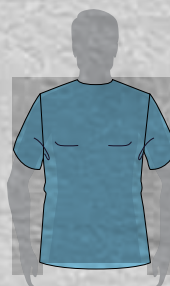
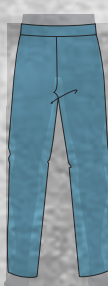
STRAIGHT

Modern, easy fit, accommodating a wide range of movement for all day comfort.



RELAXED

Generous fit with plenty of room to move.



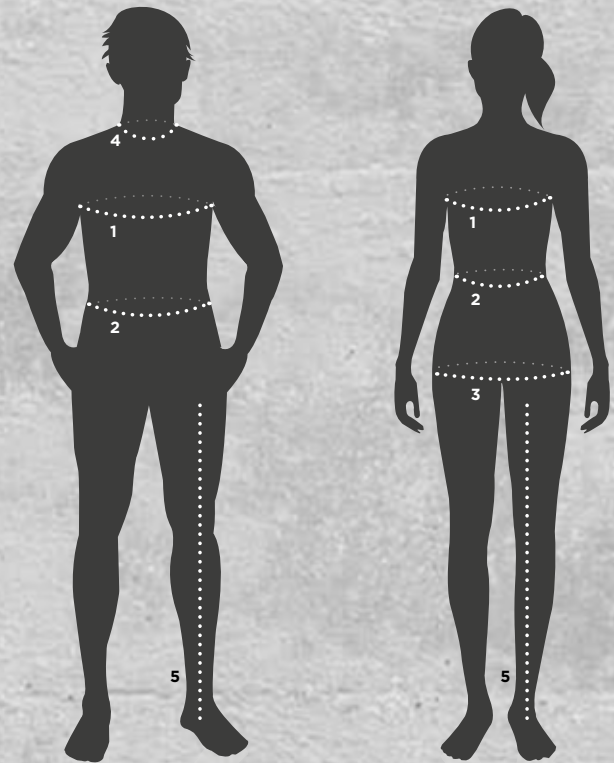
FITTING GUIDE

MEASURING GUIDELINES

Each tailor and patternmaker has his or her way of measuring. This fitting guide will help to ensure a consistency of approach.

- Do not take your measurements yourself
- Ask a professional dressmaker or tailor to take your measurements for more accuracy
- Wear light clothing as thicker garments like jumpers and jeans will add to measurements
- Remove items from pockets such as wallets in the back hip pocket
- Measure with the tape flat against the body
- Do not hold the tape too loose or too tight
- Do not put fingers under the tape

1. CHEST/BUST CM Measure around the body across the fullest part of the chest, keeping the tape level and straight.
2. WAIST CM Women: Measure around the natural waistline, keeping the tape level and straight. Men: Measure the waist where they wear their pants.
3. HIP/SEAT CM Women only: Measure at the widest point (approximately 20–23cm) below the waist. At this position the tape should slide easily up, down and over the bottom.
4. NECK/COLLAR CM Men only: Measure the circumference at the base of the neck, where a shirt collar would sit or using a well fitting shirt, lay flat on table, measure from centre of button to centre of button hole.
5. IN-LEG LENGTH CM Measure from crotch to floor without shoes.



CONTACT US

The Workwear Group offers flexible electronic ordering solutions for our customers.

Workwear Online offers you 24 hour access to manage your account. It is a quick and simple way to order your workwear online. Our e-trading solutions are security enabled, offer flexible payment methods, track and trace, available stock visibility, order status and history, invoice and credit copy downloads, catalogue downloads, customisation of ranges/favourites and more.

For online ordering, simply request secure access to www.workweargrouponline.com.au via your Account Manager/Sales Representative.

PLACING ORDERS

1. Log in to www.workweargrouponline.com.au
2. Browse products by selecting the Hard Yakka catalogue or by entering the style name/product number in the "Product Search" field.
3. Select the product by clicking on the name or image of your choice.
4. Enter the quantity in the desired size/colour box.
5. Add the selected products to your shopping cart by clicking "Add to Cart" at the bottom right corner of the screen.
6. To add more products, repeat steps 1-5.
7. When you have finished filling your Shopping Cart, place the order with Hard Yakka by following 3 quick steps:
 - a. Go to Cart/Checkout
 - b. Review your items and click on "Checkout" where your own order reference number can be added at this stage
 - c. Click "Place Order" (an email will be sent to your registered email address as confirmation of your order)

For further assistance, please contact your Sales Representative or contact our Customer Service on 1800 644 517.

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ETHICAL COMPLIANCE

Hard Yakka, as a brand under The Workwear Group and a division of Wesfarmers Industrials Group, is a recognized leader in managing design, development and supply chains globally, as such we are committed to working with our supply partners to continuously improve ethical business practices through engaging with the partners to deliver sustainable solutions.

We proactively promote responsible behaviour in our supply chain to protect our brands and the well-being of workers/their communities in the factories we work with.

We hold our suppliers accountable in a range of areas including safety practices, legal compliance, labour and human rights, modern slavery, anti-bribery and environmental impact. Our mission is to know, trust and support our supply partners to make our impact on global supply chains positive.

Hard Yakka
A HISTORY OF HARD





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A HISTORY OF HARD

WORKWEAR GROUP

Level 1, 187 Todd Road,
Port Melbourne VIC 3207

ABN 82 004 055 387

TELEPHONE

Customer Service 1800 644 517

hardyakka.com.au

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